### PP66S12 - Data Sheet

## 6" Stainless Steel Diesel Pump Vacuum Assisted

## **Product Description**

Diesel engine driven centrifugal pump in stainless steel material of construction for better corrosion resistance, equipped with vacuum-assisted priming system. Trailer mounted for easy transportation having the following additional features: Run dry mechanical seal, Auto-start control, monitoring of fuel level, engine load, run time, oil and coolant temperature, and telemetry system.

## **Technical Data**

#### **Operating Parameters**

Min. / Max. Flow	326 gpm / 2490 gpm
Min. / Max. Shutoff Head	58 ft (25psi) / 154 ft (67psi)
Maximum Casing Pressure	260 psi
Maximum Temperature	200°F
Maximum Solid Size	3 inch
Min. / Max. Pump Speed	1200 rpm / 1950 rpm

#### **Pump & Accessory Specifications**

Suction / Discharge Size	6 inch / 6 inch
Impeller Diameter	11 inch
Vacuum System - Type / Capacity	Diaphragm / 50 CFM

Casing A	AST
Impeller A	AST
Wear Ring A	AST
Shaft	17-4
Mechanical Seal Faces	Tung
Mechanical Seal Lubrication	SO
O-rings & Gaskets	Bun
Check Valve Body 3	316
Check Valve Flapper E	Bun
Check Valve Type	Swii

#### **Driver Properties**

Driver Turne
Driver Type
Driver Make
Model
Max. Continuous Rating
Total Displacement
Aspiration
Number of Cylinders
Safety Shutdowns
Fuel Consumption
Run Time
Fuel Type
Fuel Capacity

ASTM A744 CD4-MCu Stainless Steel
ASTM A744 CD4-MCu Stainless Steel
ASTM A744 CD4-MCu Stainless Steel
17-4PH Stainless Steel
Tungsten-Carbide vs Silicon-Carbide
ISO Viscosity Grade 32 or Lower (synthetic recommended
Buna & Viton
316 Stainless steel
Buna-N
Swing type

### Type A

Diesel Engine
Duetz
D914L4
78 hp
4.3 liters
Naturally aspirated
4
Low Oil Pressure, High Temp., V-Belt Failure
3.5 gal/hr @ 1800 rpm
24.3 hours @ 1800 rpm
No. 2 Diesel: NO BIODIESEL
85 U.S. gallons



## Notes

- Performance data based on water at 60°F
- Run time indicated is for reference and could vary based on speed and engine loads
- Maximum temperature is the equipment material limitation. Based on the application, process, product and NPSH requirements, the maximum allowable temperature could be lower
- This pump is also available with a 20 CFM venturi-compressor priming system
- There are other trailer variants, so double check dimensions on the actual unit being rented.

#### Type B

Diesel Engine
Cummins
QSF2.8
74 hp
2.8 liters
Turbocharged charge-air cooled
4
Low Oil Pressure, High Temp.
3.1 gal/hr @ 1800 rpm
27.2 hours @ 1800 rpm
No. 2 Diesel: NO BIODIESEL
85 U.S. gallons



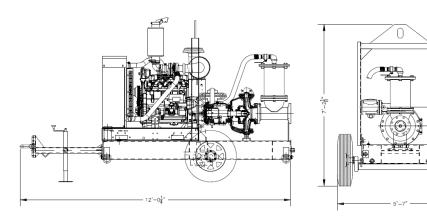
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Vacuum Assisted

## **Dimensional Drawing**

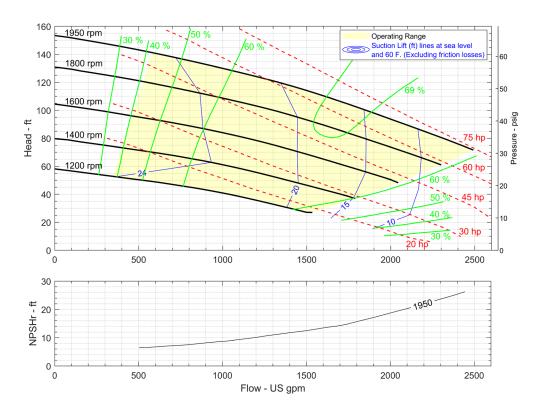


## **Dimensional Details**

 $\frac{2^{2}-7^{1}5_{16}}{3^{2}-5^{1}5_{16}}$ 

Total Weight wo/Fuel	3748 lbs
Total Weight w/Fuel	4338 lbs
Overall Height	86 inch
Overall Width	67 inch
Overall Length	145 inch

## **Performance Curve**



Pump Make	Pioneer Pump
Pump Model	PP66S12
Operating Speed	Variable
Min. Speed	1200 rpm
Max. Speed	1950 rpm
Impeller Rated Dia.	11 inch
Impeller Type	Enclosed
No. of Impeller Vanes	2
Solid Dia.	3 inch
Specific Speed	2822 US Units
Suction Size	6 inch
Discharge Size	6 inch



100 First Stamford Place, Ste 700 Stamford, Ct 06902 | USA

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